



Dart Hawkesbury
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Canada

Tel (613) 632-5200

D4635-042
Job Sheet 167053-D



Part No: D4635-042

Job Qty: 1 pcs

Part Name: Fwd Ceiling Panel Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	<i>N.M.L</i>
100	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	<i>N.M.L</i>
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	<i>N.M.L</i>
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	<i>PD 17.12.29</i>
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	<i>Smb</i>
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	<i>PX001</i>

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____ 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-142 <i>5026605</i>	1	0	0	0
	D4646-1 <i>5024634</i>	2	25	0	0
	D4652-3 <i>5024634</i>	2	0	0	0
	D4652-5 <i>5024633</i>	2	11	0	0
	D4655-1 <i>5024632</i>	2	17	0	0
	D4708-9 <i>5024631</i>	2	5	0	0
	D4728-042 <i>5024630</i>	1	20	0	0
	D4728-044 <i>5024629</i>	1	11	0	0
	D4743-1 <i>5024628</i>	2	22	0	0
	MS21044-N08 <i>5024627</i>	8	86	0	0
	MS21919-WDG8 <i>5024626</i>	6	30	0	0
	MS24693-BB51 <i>5024625</i>	8	323	0	0
	NAS1149DN832J <i>5024624</i>	8	1,752	0	0

Part Specifications

Specifications could not be found.

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DART
AEROSPACE
S027324



Fwd Ceiling Panel Assembly, RH

PART NO:
Revision:
Operation:
Change No:

D4635 - 042

Start up Operation

Mfg Date: 12/29/17
Job No: 167053 - D

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